

Castlemaine **ROD SHOP**

RP014 KIT
08.05.06

FITTING COMMODORE MANUAL RACK AND PINION TO HK-HG-HT FRONT END

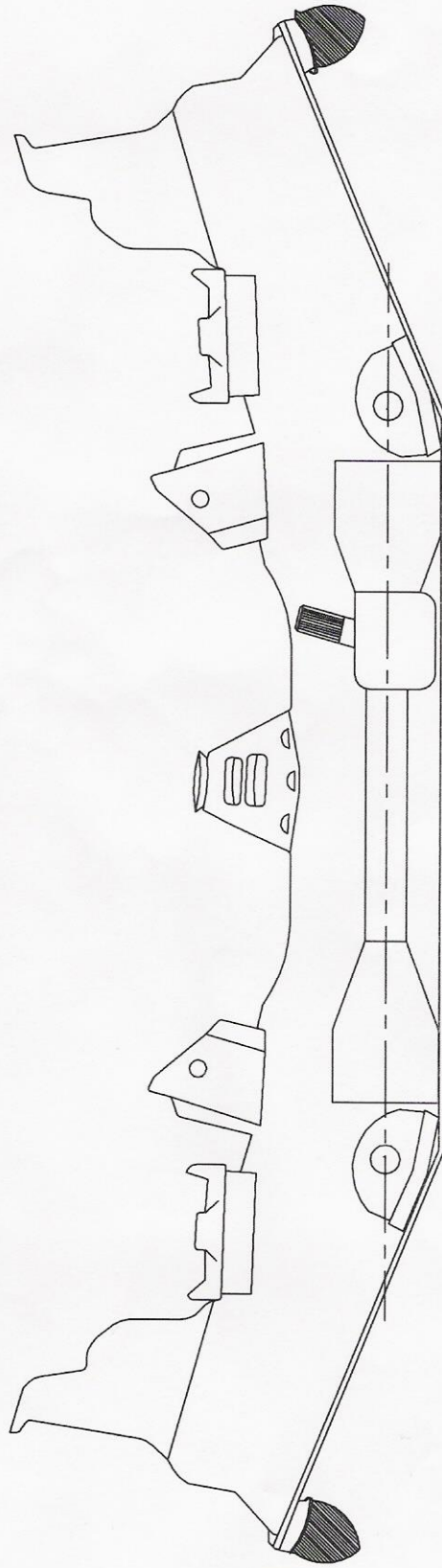
Kit Contains:

- 1 off Modified/reconditioned rack– Rack 03-either
 - P2369 for Small Block Chev V8
 - P2360 for Holden V8
 - P2360 for Holden 6 cylinder
 - P2369 Gen 111
- 2 off Rack mounts – CRS2120 – RP 014 PL 01
- 2 off Rack mounts – CRS2121 – RP 014 PL 02
- 4 off Rack mounts – CRS2122 – RP 014 PL 03
- 1 off Bottom plate – CRS2016 – FE BOT PL 03
- 2 off M12 x 65 bolts
- 2 off M12 X 1.25 nuts and flat washers

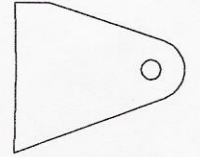
Options:

Steering Universal

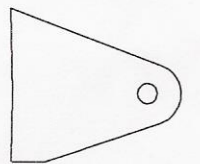
- 1 off Stuni02
- 1 off Stuni03
- 3 off Cotterpin
- 1 off Stshaft01
- 1 off 5/16" UNC x 1½" bolt
- 1 off 5/16" UNC Nyloc nut

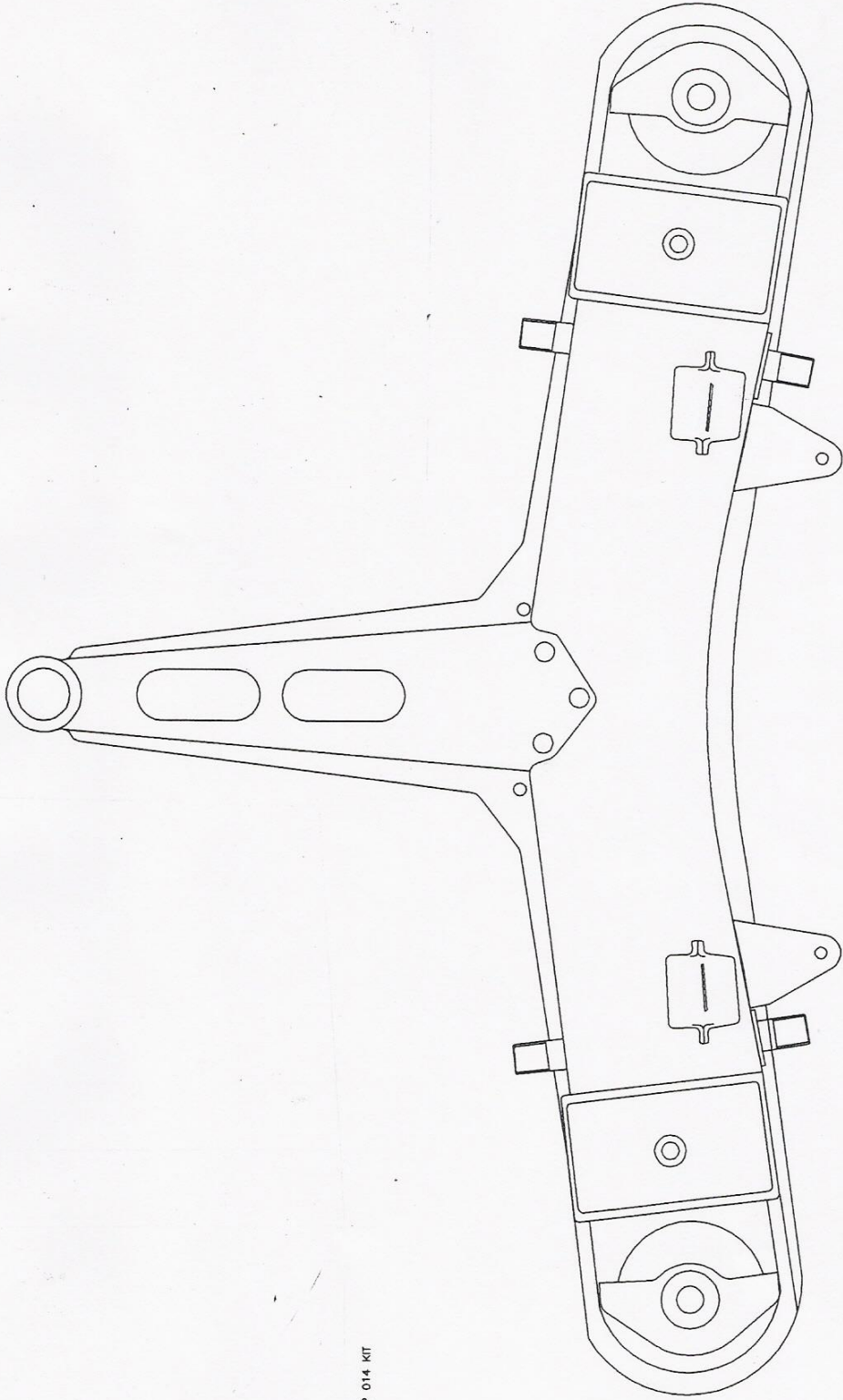


MOUNT RACK ON CENTER POINT OF LOWER PINS



LOWER PLATE HAS A FLAT SIDE WHICH IS USED TO CLEAR THE REINFORCING AROUND THE PINS





RP 014 KIT

THOROUGHLY CLEAN THE AREA THAT THE RACK WILL BE MOUNTED TO THE FRONT END. THEN HOLD THE RACK TO THE BACK OF THE CROSS MEMBER MAKING SURE THAT YOU HAVE THE CENTERLINE OF THE RACK AND THE BOTTOM PINS ARE IN LINE. YOU CAN NOW TACK IT IN PLACE TO CHECK THE ALIGNMENT. IF IT IS RIGHT THEN WELD THE BRACKETS TO THE FRONT END. YOU CAN NOW FIT THE ADAPTORS TO THE TIE ROD ENDS . USE COMMODORE MANUAL STEERING SHAFT TO MATE TO THE COLUMN.

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